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DOUGLAS C. MONTGOMERY, PhD, is Regents Professor of Industrial Engineering and Statistics at Arizona State University. Dr. Montgomery is a Fellow of the American Statistical Association, the American Society for Quality, the Royal Statistical Society, and the Institute of Industrial Engineers and has more than thirty years of academic and consulting experience.

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Revised and expanded, this Second Edition continues to explore the modern practice of statistical quality control, providing comprehensive coverage of the subject from basic principles to state-of-the-art concepts and applications. The objective is to give the reader a thorough grounding in the principles of statistical quality control and a basis for applying those principles in a wide variety of both product and nonproduct situations. Divided into four parts, it contains numerous changes, including a more detailed discussion of the basic SPC problem-solving tools and two new case studies, expanded treatment on variable control charts with new examples, a chapter devoted entirely to cumulative-sum control charts and exponentially-weighted, moving-average control charts, and a new section on process improvement with designed experiments.

Master Statistical Quality Control using JMP ! Using examples from the popular textbook by Douglas Montgomery, Introduction to Statistical Quality Control: A JMP Companion demonstrates the powerful Statistical Quality Control (SQC) tools found in JMP. Geared toward students and practitioners of SQC who are using these techniques to monitor and improve products and processes, this companion provides step-by-step instructions on how to use JMP to generate the output and solutions found in Montgomery's book. The authors combine their many years of experience as passionate practitioners of SQC and their expertise using JMP to highlight the recent advances in JMP's Analyze menu, and in particular, Quality and Process. Key JMP platforms include: Control Chart Builder CUSUM Control Chart Control Chart (XBar, IR, P, NP, C, U, UWMA, EWMA, CUSUM) Process Screening Process Capability Measurement System Analysis Time Series Multivariate Control Chart Multivariate and Principal Components Distribution For anyone who wants to learn how to use JMP to more easily explore data using tools associated with Statistical Process Control, Process Capability Analysis, Measurement System Analysis, Advanced Statistical Process Control, and Process Health Assessment, this book is a must!

Comprehensive treatment of both traditional and modern methods, including state of the art techniques for statistical process monitoring and control  
Emphasis on DMAIC (define, measure, analyze, improve, and control--the problem-solving strategy of six sigma) including a new chapter on the implementation process. Coverage of a variety of different disciplines

It has recently become apparent that "quality" is quickly becoming the single most important factor for success and growth in business. Companies

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achieving higher quality in their products through effective quality improvement programs enjoy a significant competitive advantage. It is, therefore, essential for engineers responsible for design, devel

Lean production, has long been regarded as critical to business success in many industries. Over the last ten years, instruction in six sigma has been increasingly linked with learning about the elements of lean production. Introduction to Engineering Statistics and Lean Sigma builds on the success of its first edition (Introduction to Engineering Statistics and Six Sigma) to reflect the growing importance of the "lean sigma" hybrid. As well as providing detailed definitions and case studies of all six sigma methods, Introduction to Engineering Statistics and Lean Sigma forms one of few sources on the relationship between operations research techniques and lean sigma. Readers will be given the information necessary to determine which sigma methods to apply in which situation, and to predict why and when a particular method may not be effective. Methods covered include: □ control charts and advanced control charts, □ failure mode and effects analysis, □ Taguchi methods, □ gauge R&R, and □ genetic algorithms. The second edition also greatly expands the discussion of Design For Six Sigma (DFSS), which is critical for many organizations that seek to deliver desirable products that work first time. It incorporates recently emerging formulations of DFSS from industry leaders and offers more introductory material on the design of experiments, and on two level and full factorial experiments, to help improve student intuition-building and retention. The emphasis on lean production, combined with recent methods relating to Design for Six Sigma (DFSS), makes Introduction to Engineering Statistics and Lean Sigma a practical, up-to-date resource for advanced students, educators, and practitioners.

This Student Solutions Manual is meant to accompany Engineering Statistics, 4th Edition by Douglas Montgomery, which focuses on how statistical tools are integrated into the engineering problem-solving process, this book provides modern coverage of engineering statistics. It presents a wide range of techniques and methods that engineers will find useful in professional practice. All major aspects of engineering statistics are covered, including descriptive statistics, probability and probability distributions, building regression models, designing and analyzing engineering experiments, and more.

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